**Jet Color Blender JCM Type Maintenance**

1. **Measuring Section - Clean out particles after every material change or color change.**
   - Measuring Table Nut
   - Measuring Table Washer
   - Measuring Table
   - Main Shaft
   - Outlet

2. **Pneumatic Lift Unit - Apply amount of grease onto up/down post during every material or color change.**

3. **JCM Base Bolt: Check looseness every 6 months**

**DANGER:** FINGER MAY GET CAUGHT

**KEEP WATER AWAY**